

**WINDOW  
WARE**

*We've got it*



Seal the world...  
**rexon**

**Adhesives | Fillers | Foams | Silicones**

Issue 4

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Please note:

Colour swatches may differ from actual colours

## WELCOME

The reXon range offers a complete line of high-quality silicones, acrylics, adhesives, fillers, PU foams and cleaners available exclusively in the UK from Window Ware.

Each and every reXon product is manufactured according to EN ISO 9001 and ISO 14001, so you can be sure of quality goods that are carefully produced in a way that minimises the negative impact on the environment. With bold, instructive and clearly labelled packaging, reXon makes sure trade professionals are able to easily select the right product for the job, for expert results and a superior finish.

Although reXon is a firmly establish, trusted brand with an 80-year heritage in Europe, it's never been available in this country before. Window Ware is excited to be able to make this exceptional range of products available to UK trade professionals for the first time, with next-day delivery and at great prices too!

Armed with reXon products, you'll be able to turn out top-quality projects, keep your costs low and your quotes competitive.

## Technical Data On Demand

Looking for more detailed information about reXon sealants, adhesives, foams and fillers?

Technical specification sheets are available for every reXon product we stock, giving you full instructions on usage, application, cleaning, storage, processing times and properties.

To download, visit [www.windowware.co.uk/brands/rexon](http://www.windowware.co.uk/brands/rexon)

For those customers who want to cut plastic waste and save money, we have a wide range of 400ml and 600ml silicone sausages available on special order. Please contact our sales office for further details.



# reXon 117 LMN Silicone



## PRODUCT INFORMATION



This low modulus neutral oxime curing multi-purpose silicone sticks firmly without primer to most surfaces including PVC, treated wood, aluminium, steel and glass\*, making it ideal for sealing joints in construction and engineering applications. With the use of a primer, reXon 117 can also be used with confidence on alkali surfaces such as concrete and brick.

\*reXon 117 silicone is not recommended for use on insulated glass (can affect the butyl sealing) or security glass (can affect the PVB film).

- For use outdoors and indoors in well-ventilation rooms
- High resistance to ageing, UV, weather conditions, low and high temperatures
- Not suitable for applications in continuous contact with water
- Permanent elasticity
- Neutral oxime curing system
- Application temperature: between 5°C & 40°C (do not apply when there is a risk of rain or frost)
- Skin forming time: 25-30 minutes at 23°C and 50% relative humidity
- Hardening rate: 2.5mm in 24 hours at 23°C and 50% relative humidity
- 280ml tube

Tip: Rexon 117 LMN brown RAL8017 silicone is a great match for rosewood finishes!

## PART NUMBERS

Swatches					
Colour	White	Clear	Black	Anthracite Grey RAL7016	Brown RAL8017
Part Code	SIL20000	SIL20006	SIL20005	SIL20007	SIL20002
Size	280ml tube	280ml tube	280ml tube	280ml tube	280ml tube
Box Qty	12	12	12	12	12

# reXon 111 Hi-Grade Silicone

## PRODUCT INFORMATION



This high-quality neutral silicone stays elastic and water resistant, and achieves universal adhesion\* without primer on metals, wood, stone and masonry, as well as synthetic materials such as plastic (PVC, polycarbonate and plexi). That makes it ideal for sealing joints and junctions in a multitude of construction projects in buildings, cars, boats and caravans.

\*reXon 111 silicone does not stick to bitumen, polyethylene, PTFE or polypropylene.

- Easy to apply indoors and outdoors
- Water resistant
- Neutral, odourless and acid-free
- Excellent adhesion without primer
- Cannot be painted
- Permanent elasticity
- Retains original colour and is UV and weather resistant
- Withstands temperatures from -50°C to 150°C
- Meets ISO 11600 F in G2
- Application temperature: between 5°C & 40°C (do not apply when there is a risk of rain or frost)
- Skin forming time: 25 minutes (colours) or 10 minutes (clear) at 23°C and 50% relative humidity
- Hardening rate: 3mm in 24 hours at 23°C and 50% relative humidity
- 310ml tube



## PART NUMBERS

Swatch		
	White	Clear
Colour		
Part Code	SIL21000	SIL21006
Size	310ml tube	310ml tube
Box Qty	12	12



# reXon 114 Sanitary Silicone



## PRODUCT INFORMATION




This high-quality neutral silicone sealant forms a flexible, water-resistant seal and is specifically designed for use in areas of high moisture such as baths, sinks and showers. It is neutral and odourless, mould resistant with a smooth consistency that's easy work and apply. ReXon 114 sanitary sealant can be used on acrylic, sensitive metals (eg stainless steel, aluminum), ceramic tiles, plastic, glass and all other materials commonly found in wet rooms and bathrooms.

- Water resistant
- Anti-mould
- Resistant to UV, chlorine and temperatures from -50°C to + 150°C
- Very easy to work and smooth
- Does not stick to hands or form threads
- Permanent elasticity
- Acid free
- Excellent adhesion without primer
- Application temperature: between 5°C & 40°C
- Drying time: Film formed after 6 minutes at 23°C and 50% relative humidity
- Hardening: 2.5mm in 24 hours at 23°C and 50% relative humidity
- 310ml tube



## PART NUMBERS

Swatch	
Colour	White
Part Code	SIL23000
Size	310ml tube
Box Qty	12



Oderless

# Parasilico AM85-1 Hi-Grade Silicone

## PRODUCT INFORMATION



This high-quality neutral silicone stays elastic and water resistant, and achieves universal adhesion\* without primer on metals, wood, stone and masonry, as well as synthetic materials such as plastic (PVC, polycarbonate and plexi). That makes it ideal for sealing joints and junctions in a multitude of construction projects in buildings, cars, boats and caravans.

\*Parasilico AM85-1 silicone does not stick to bitumen, polyethylene, PTFE or polypropylene

- Available in 10 colours from stock with a further 49 available with a short lead time in box qty's.
- Easy to apply indoors and outdoors
- Water resistant
- Neutral, odourless and acid-free
- Excellent adhesion without primer
- Cannot be painted
- Permanent elasticity
- Retains original colour and is UV and weather resistant
- Withstands temperatures from -50°C to 150°C
- Meets ISO 11600 F in G2
- Application temperature: between 5°C & 40°C (do not apply when there is a risk of rain or frost)
- Skin forming time: 25 minutes (colours) or 10 minutes (clear) at 23°C and 50% relative humidity
- Hardening rate: 3mm in 24 hours at 23°C and 50% relative humidity
- 310ml tube



## PART NUMBERS - STOCKED ITEMS

Colour	Cream RAL9001	Cream RAL1015	Tauare Irish Oak RAL1020	Brown RAL8017	
Part Code	SIL22003	SIL221015	SIL22012	SIL22002	
Size	310ml tube	310ml tube	310ml tube	310ml Tube	
Box Qty	25	25	25	12	
Colour	Chartwell Green RAL6021	Agate Grey RAL7038	Signal Grey RAL7004	Basalt Grey RAL7012	Slate Grey RAL7015
Part Code	SIL226021	SIL22008	SIL227004	SIL227012	SIL227015
Size	310ml tube	310ml tube	310ml tube	310ml tube	310ml tube
Box Qty	25	25	25	25	25

# Parasilico AM85-1 Hi-Grade Silicone - Special Order Colours



## PART NUMBERS - SPECIAL ORDER ITEMS

These colours are available with a short lead time in box qty's.  
Please contact our sales office for further details.

Colour	Pearl	Signal White	Fir Green	Hassia Green	Moss Green
RAL	1013	9003	6009	6200	6005
Part Code	SIL221013	SIL229003	SIL226009	SIL226200	SIL226005
Size	310ml	310ml	310ml	310ml	310ml
Box Qty	25	25	25	25	25

Colour	Aluminium	White Aluminium	Anthracite Grey	Black Grey	Concrete Grey	Dark Grey	Dusty Grey
RAL	4012	9006	7016	7021	7023	7005	7037
Part Code	SIL22014	SIL229006	SIL227016	SIL227021	SIL227023	SIL22007	SIL227037
Size	310ml	310ml	310ml	310ml	310ml	310ml	310ml
Box Qty	25	25	25	25	25	25	25

Colour	Graphite Grey	Iron Grey	Light Grey	Pearl Mouse Grey	Pebble Grey	Quartz Grey	Umbra Grey
RAL	7024	7011	7035	7048	7023	7039	7022
Part Code	SIL227024	SIL227011	SIL227035	SIL227048	SIL227032	SIL227039	SIL227022
Size	310ml	310ml	310ml	310ml	310ml	310ml	310ml
Box Qty	25	25	25	25	25	25	25

Colour	Dark Red	Wine Red	Gentian Blue	Pigeon Blue	Sapphire Blue	Steel Blue
RAL	3004	3005	5010	5014	5003	5011
Part Code	SIL223004	SIL223005	SIL225010	SIL225014	SIL225003	SIL225011
Size	310ml	310ml	310ml	310ml	310ml	310ml
Box Qty	25	25	25	25	25	25

Colour	Bahama Beige	Beige	Black	Inox	Light Manhattan	Limestone	Tonpierre
RAL	7044	1015	9011	9022	9006	1014	7044
Part Code	SIL22011	SIL22010	SIL22005	SIL22016	SIL22015	SIL22013	SIL22009
Size	310ml	310ml	310ml	310ml	310ml	310ml	310ml
Box Qty	25	25	25	25	25	25	25

Colour	Bronze	Clay Brown	Light Brown	Mahogany Brown	Ochre Brown	Sepia Brown	Terra Brown
RAL	9004	8003	8007	8016	8001	8014	8028
Part Code	SIL22006	SIL228003	SIL228007	SIL228016	SIL228001	SIL228014	SIL228028
Size	310ml	310ml	310ml	310ml	310ml	310ml	310ml
Box Qty	25	25	25	25	25	25	25

Please note NB: Colour swatches may differ from actual colours

# Parasilico FR Fire Retardant White Silicone Sealant




This easy-to-apply fire-retardant, neutral alkoxy curing single-component silicone sealant has been rigorously tested to ensure suitability for use on both horizontal and vertical construction joints in fire secure environments. Parasilico FR silicone foams up in contact with fire and tests prove that it maintains integrity to protect joints for up to 241 minutes in temperatures as high as 1150°C.

Please note, this product will not stick to PA, PE, PP, Teflon® and bitumen. When applying to porous surfaces such as concrete, brick etc, a primer is recommended.

- Fire resistant to British Standard BS 476: Part 20: 1987 & PREN 1366-3: 1998
- FDA-approved for use in the food industry
- Permanent elasticity
- Excellent adhesion on most building materials
- Apply with a standard applicator gun in temperatures between 5°C & 40°C
- High resistance to ageing, weather, UV and temperatures from -40°C to 100°C
- Skin formed after 3 hours at 23°C and 50% relative air humidity
- Vulcanisation: 1-2mm in 24 hours at 23°C and 50% relative air humidity
- 310ml cartridge

## PART NUMBERS

Swatch	
Colour	White
Part Code	SIL26000
Size	310ml tube
Box Qty	12





# Paracol PU Alu Construct Silicone



## PRODUCT INFORMATION



This 1-component PU construction glue provides aluminium door and window manufacturers with a simple, fuss-free way to significantly increase the strength of corner joints during fabrication. Paracol PU Alu Construct suits both manual and automatic gluing and can either be applied directly to the corner angles before assembly or injected through the corner holes after assembly. This adhesive can also be used to bond metals, PVC, wood and fibreglass.

- Quick-hardening, highly adhesive one-component, thixotropic polyurethane glue
- Tough elastic bond
- Waterproof
- Can be sanded and painted after cure
- Apply in temperatures between 15°C and 25°C
- Temperature resistance: -30°C to +100°C
- Glue is vulcanized by absorbing moisture in the air
- Has filling capacities (product expands slightly during vulcanization)
- Can be applied with a standard mastic gun
- 310ml tube
- Beige finish
- Application
- Ensure surfaces are free from dust and grease - clean with acetone
- Apply adhesive to one or both bonding surfaces
- Press surfaces together for the recommended processing time (10 mins with dry surfaces, 5 mins with wet surfaces)

N.B. By wetting the surfaces, the adhesive will react faster and expand more. You can reduce that expansion by firmly pressing the two surfaces together.

## PART NUMBERS

Swatch	
Colour	Beige
Part Code	GLU60000
Size	310ml tube
Box Qty	12

# reXon 284 White Adhesive

## PRODUCT INFORMATION




This high-quality white building mastic uses hybrid polymers to achieve flexible and durable adhesion of almost all building materials including stone, wood, PVC, aluminium, metal, concrete and more. Please note, reXon 284 adhesive will not stick to PA, PE, PP, Teflon® and bitumen.

- Elastic-bonding
- Air- water- and dust-tight
- Can be used in- and outdoors. Apply in temperatures between 5°C & 40°C
- UV and weather resistant
- Can be painted with most water and solvent based paints.
- Film formed after approx. 30 min at 20°C and 65% relative air humidity
- Touch dry after 2 hours
- Hardening: 2.5mm in 24 hours at 20°C and 65% relative humidity
- Contains no solvents, isocyanates or phthalates
- 290ml tube



## PART NUMBERS

Swatch	
Colour	White
Part Code	TGLU20000
Size	290ml tube
Box Qty	12

# reXon 282 Clear Adhesive

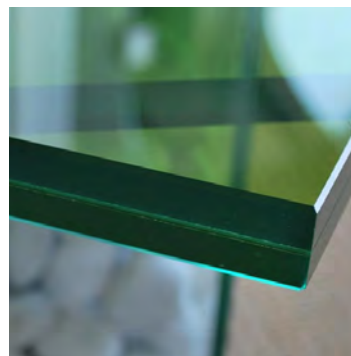


## PRODUCT INFORMATION



There's virtually no limit to the different materials reXon 282 multipurpose adhesive will stick to! This translucent MS polymer mastic forms a completely clear permanent bond between a huge range of smooth or porous surfaces, including traditional building substrates such as brick, plaster, stone, marble, granite, concrete and metal, as well as synthetic materials including polystyrene, polyurethane, chipboard and polycarbonate.

- Translucent - virtually invisible when gluing together layers of glass or acrylic
- Easy to apply
- Adheres to wet surfaces
- Good weather and UV resistance although there may be a small colour change over time
- Solvent free and virtually odourless
- Apply in temperatures between 5°C & 40°C
- Film formed after approx. 25 min at 20°C and 65% relative air humidity
- Touch dry after approximately 2 hours
- Fast hardening: 2-3 mm in 24 hours at 20°C and 65% relative humidity
- Maximum adhesion obtained after 3 weeks
- Can be painted immediately with most water and solvent based paints.
- 290ml tube



## PART NUMBERS

Swatch	
Colour	Clear
Part Code	TGLU20006
Size	290ml tube
Box Qty	12

# reXon 125 Acrylic Filler

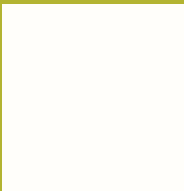
## PRODUCT INFORMATION



This ultralight, ready-to-use filler is ideal for levelling the surface of walls and repairing single-layer cracks and holes in plaster, concrete, masonry stone, wood and many other building materials.

- Ultralight
- Does not shrink or crack
- Can be applied indoors in temperature between 5°C & 35°C
- Fast drying. Paintable after just a few minutes
- Film formed after 10 minutes
- Completely dry and ready to sand after 24 hours
- Resistant to temperatures between -20°C to + 100°C
- 1 litre pot

## PART NUMBERS

Swatch	
Colour	White
Part Code	FIL20001
Size	1 litre pot
Box Qty	12



# reXon 121 Acrylic

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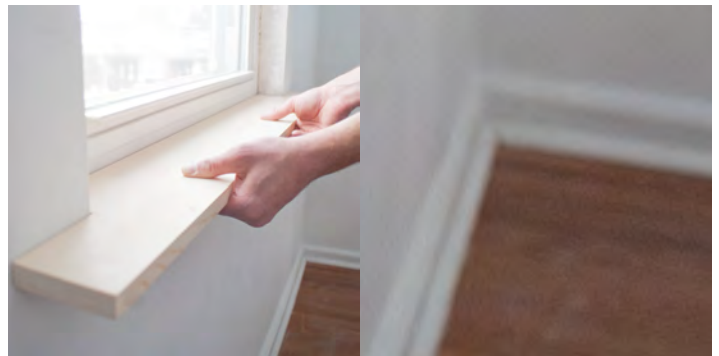
## PRODUCT INFORMATION




12.5%  
Expansion Rate

If you need to fill cracks and gaps in walls, plaster board and brick work, around door- and window frames and window sills, then reXon 121 acrylic is the right product for the job. This high-quality caulk is very easy to work with and smooth to give a superior finish that can be painted once dry. It can be used indoors but should not be used in areas that are constantly wet. 121 acrylic adheres to brick, concrete (cellular), masonry, plaster, wood, ceramic tile, metals and rigid PVCu.

- Can be painted perfectly
- Easy to work
- Excellent adhesion without primer
- Remains watertight after polymerisation complete
- Suitable for use indoors only
- Elastoplastic permanently (max 12.5% elasticity)
- Does not contain phthalates
- Application temperature: between 5°C & 40°C
- Drying time: Film formed after 70 minutes
- Completely dry after approx. 7 days
- 310ml tube



## PART NUMBERS

Swatch	
Colour	White
Part Code	SIL24000
Size	310ml tube
Box Qty	12

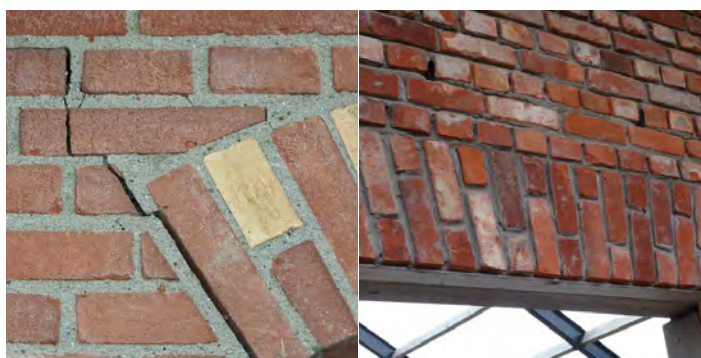
# reXon 127 Cement Repair

## PRODUCT INFORMATION




A convenient, simple way to repair cracks and fill holes in walls with minimum hassle or mess. Easy-to-use and ready-to-go, this high-quality plasto-elastic cement repair has a granular structure and comes in cement grey to make light work of repairing joints in masonry. ReXon 127 cement repair is particularly useful for making good on crumbling cement around windows and window sills during fitting.

- Ready to use and easy to apply
- Suitable for indoor and outdoor use
- Excellent adhesion on all porous substrates such as plaster structure, stone, concrete and wood.
- Can be painted once dry
- Not suitable for joints that are continually exposed to water
- Application temperature: between 5°C & 40°C. (Do not apply when there is a risk of rain or frost)
- 310ml tube
- Drying time: Film formed after 20 minutes
- Hardening: 0.5mm in 24 hours at 23°C and 50% relative humidity
- Allows 5% joint movement



## PART NUMBERS

Swatch	
Colour	Grey
Part Code	SIL25000
Size	310ml tube
Box Qty	12

# reXon 311 Handheld PU Foam



## PRODUCT INFORMATION



This high-performance polyurethane foam provides a quick and easy way to seal and insulate joints and cracks against heat loss, drafts and noise. ReXon 311 foam will adhere to many common building materials, such as wood, concrete, stone, masonry, plaster, metal, glass, polyester, polystyrene foam and PVC. Please note, this product does not stick to polyethylene film, silicone or PTFE.

- Suitable for use indoors and outdoors (protect against atmospheric influences)
- Good resistance to chemicals, aging and temperatures from -40°C to 90°C
- Good sealing capacity
- Should be applied in temperatures between 5°C and 30°C
- High volume production – gives 35-40 litres
- Minimum counter-blow (low expansion)
- Ozone-friendly - free of CFK and HCFC
- Hardens under the influence of the humidity in the air
- Touch dry after 16 minutes
- Hard enough to cut, saw, sand and paint after 40 minutes
- Excellent adhesion to many surfaces
- 750ml can

## PART NUMBERS

Colour	Beige-yellow
Part Code	FIF20001
Size	750ml can
Box Qty	12

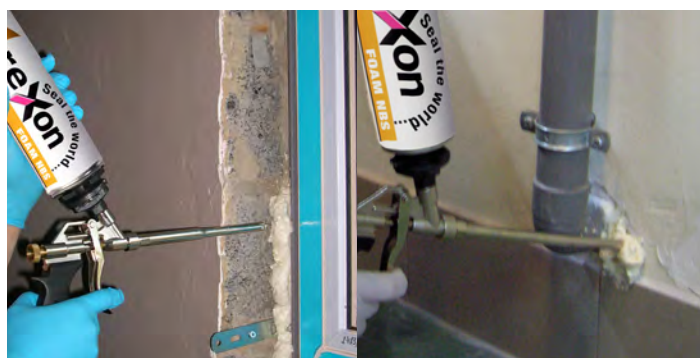
# reXon 341 Gun Grade Foam

## PRODUCT INFORMATION



This fast-curing thermal and acoustic insulating polyurethane foam can be used indoors and outdoors to fill holes, cracks and cavities in walls, ceilings and roofs, as well as to insulate pipes, tubes and electrical conduits. It will adhere to most building materials such as wood, concrete, stone, masonry, plaster, metal, glass and many synthetic materials such as polyester, polystyrene and PVC. Please note, reXon 341 will not stick to polyethylene sheets, silicones or PTFE.

- Should be applied with a standard NBS gun in temperatures between 5°C and 30°C
- Suitable for use indoors and outdoors (protect against atmospheric influences)
- Good resistance to chemicals, aging and temperatures from -40°C to 90°C
- Safety valve ensures no moisture intrusion
- High yield: 50-55 litres
- Minimal counter-blow: low expansion
- Ozone-friendly - free of CFK and HCFK
- Can be painted
- Excellent adhesion to many surfaces
- Good closing power
- Hardens under the influence of the humidity of the air
- Touch dry in 10-14 minutes. Hard enough to cut in 30-40 minutes
- 750ml can



## PART NUMBERS

Colour	Beige-yellow
Part Code	FIF20000
Size	750ml can
Box Qty	12



# reXon 342 Fire Resistant Gun Grade Foam



## PRODUCT INFORMATION



This fire-resistant single-component expanding PU gun foam from reXon is ideal for sealing, insulating and filling bigger joints and cracks in fire-rated walls, ceilings or between the frames of fire-proof windows and doors. This foam has excellent adhesion, sticking to most common building materials including concrete, timber, stone, masonry, plaster and metal, as well as plastic, polystyrene, PU-foam and PVC etc.

- Foam is fire resistance rated to EN 1366-4 and will stop fire for up to 4 hours
- Ozone-friendly: CFC and HCFC free
- Foam can be cut and painted after less than 30 minutes curing time
- Achieves precise application with a standard NBS gun
- Safety valve shuts out moisture to ensure foam can't cure in the can
- Good filling capacity yields 40-45 litres from a 750ml can
- Recommended application in temperatures from +5°C - +30°C (Optimal at 20°C)
- Suitable for indoor and outdoor use – cured foam resists temperatures from -50°C - +90°C
- Foam relies on the moisture in the air (humidity) to cure
- Excellent adhesion to most surfaces

## PART NUMBERS

Colour	Beige-yellow
Part Code	FIF20701
Size	750ml can
Box Qty	12



# reXon 351 PU Gun Foam Cleaner

## PRODUCT INFORMATION

ReXon 351 cleaner can be used to remove every last trace of freshly-applied insulation foam, as well thoroughly clean the foam gun, valve and trigger of any residual foam product. Cleaning must always be done before the foam is dry, otherwise it can only be removed mechanically.

- Tip: before use, test in an inconspicuous place to avoid damage of delicate surfaces.
- Do not dilute
- 500ml can














### USE | CLEAN | REPEAT

To keep your foam gun in good working order, clean regularly.



## PART NUMBERS

Part Code	FIF20002
Size	500ml can
Box Qty	12

PRODUCT	TYPE	COLOUR	SIZE	PART CODE	BOX QTY.	PAGE NO.
	117 LMN Silicone	White	280ml	SIL20000	12	3
		<b>Brown RAL8017</b>		SIL20002		
		<b>Black</b>		SIL20005		
		Clear		SIL20006		
		<b>Anthracite Grey RAL7016</b>		SIL20007		
	111 Hi-Grade Silicone	White	310ml	SIL21000	12	4
		Clear		SIL21006		
	114 Sanitary Silicone	White	310ml	SIL23000	12	5
	AM85-1 Hi Grade Parasilico Silicone	<b>Brown RAL8017</b>	310ml	SIL22002	25	6-7 (see page 7 for more colours)
		Cream RAL9001		SIL22003		
		Cream RAL1015 (Eurocell/Liniar)		SIL221015		
		<b>Tauare RAL1020 Irish Oak</b>		SIL22012		
		<b>Chartwell Grean RAL6021</b>		SIL226021		
		<b>Agate Grey RAL7038</b>		SIL22008		
		<b>Signal Grey RAL7004</b>		SIL227004		
		<b>Basalt Grey RAL7012</b>		SIL227012		
		<b>Stale Grey RAL7015</b>		SIL227015		
	FR Fire Retardant Parasilico Silicone Sealant	White	310ml	SIL26000	12	8
	PU Alu Construct Paracol Silicone	Beige	310ml	GLU60000	25	9
	284 White Adhesive	White	290ml	TGLU20000	12	10
	282 Clear Adhesive	Clear	290ml	TGLU20006	12	11
	125 Acrylic Filler	White	1 litre	FIL20001	12	12
	121 Acrylic	White	310ml	SIL24000	12	13
	127 Cement Repair	<b>Grey</b>	310ml	SIL25000	12	14
	311 Handheld Foam	Beige-yellow	750ml	FIF20001	12	15
	341 Gungrade Foam	Beige-yellow	750ml	FIF20000	12	16
	342 Fire Resistant Gungrade Foam	Beige-yellow	750ml	FIF20701	12	17
	351 PU Gun Foam Cleaner	N/A	500ml	FIF20002	12	18

Silcones are available in 10 colours from stock with a further 49 available with a short lead time in box qty's. Please contact our sales office for further details.

NB: Colour swatches may differ from actual colours

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available from



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