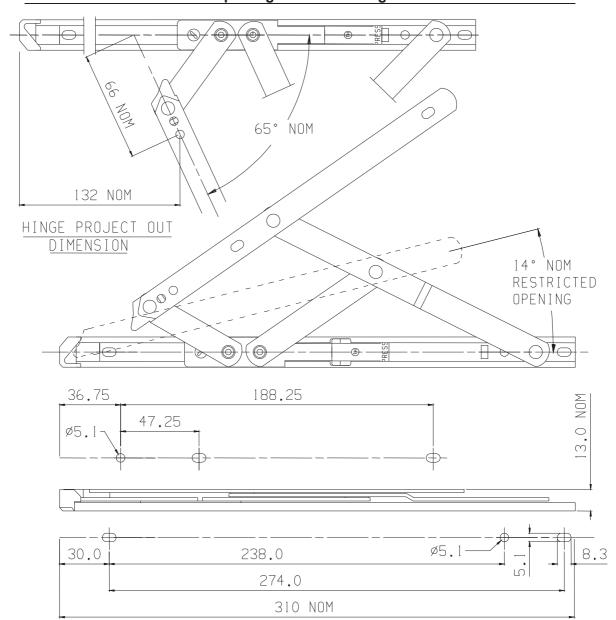
SECTION 2.2 SHEET 1 of 12

ISSUE: May, 2003

ASSEMBLY SHEET - DTR12 Top Hung Restricted Hinge



| Hinge | Max. Vent | Min. Vent | Max. Vent | Max. Vent | Hardware |
|-------|-------------|-------------|-------------|---|-------------|
| Code | Weight (Kg) | Height (mm) | Height (mm) | Width (mm) | Cavity (mm) |
| DTR12 | 20 | 350 | 550 | See profile manufacturers recommendations | 13 - 14 |

Not to Scale, All dimensions in mm

It is the responsibility of the user to ensure that this document is at the latest issue.

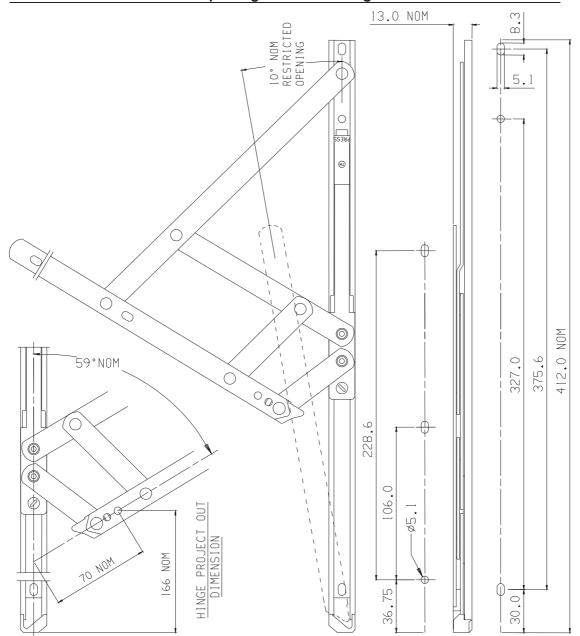
Due to our policy of continual product improvement we reserve the right to alter specifications without notice.

It is the responsibility of the window manufacturer to ensure that the finished window meets the required performance and safety specification.

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ASSEMBLY SHEET - DTR16 Top Hung Restricted Hinge



| Hinge | Max. Vent | Min. Vent | Max. Vent | Max. Vent | Hardware |
|-------|-------------|-------------|-------------|---|-------------|
| Code | Weight (Kg) | Height (mm) | Height (mm) | Width (mm) | Cavity (mm) |
| DTR16 | 21 | 500 | 750 | See profile manufacturers recommendations | 13 - 14 |

Not to Scale, All dimensions in mm

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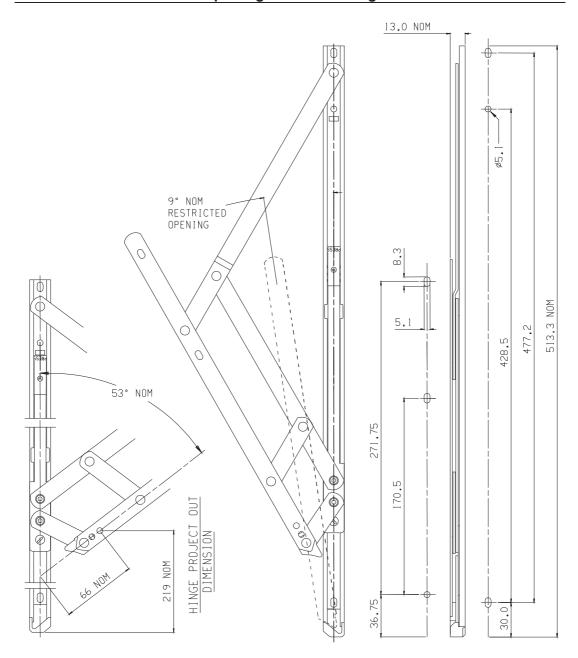
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ASSEMBLY SHEET - DTR20 Top Hung Restricted Hinge



| Hinge | Max. Vent | Min. Vent | Max. Vent | Max. Vent | Hardware |
|-------|-------------|-------------|-------------|---|-------------|
| Code | Weight (Kg) | Height (mm) | Height (mm) | Width (mm) | Cavity (mm) |
| DTR20 | 24 | 700 | 1000 | See profile manufacturers recommendations | 13 - 14 |

Not to Scale, All dimensions in mm

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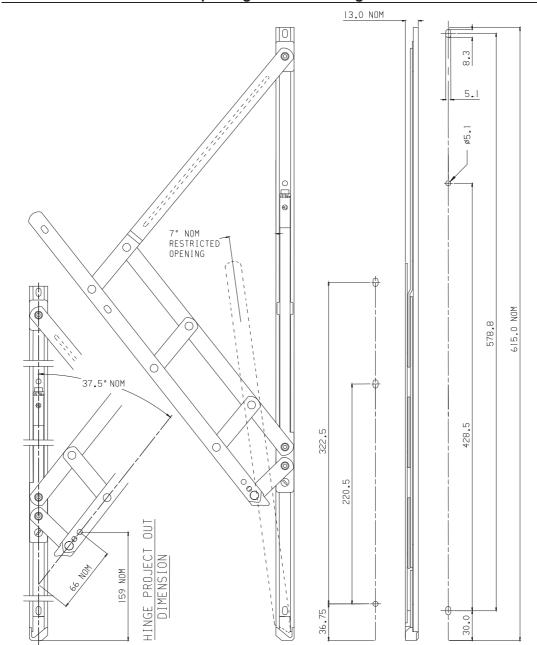
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ASSEMBLY SHEET - DTR24 Top Hung Restricted Hinge



| Hinge | Max. Vent | Min. Vent | Max. Vent | Max. Vent | Hardware |
|-------|-------------|-------------|-------------|---|-------------|
| Code | Weight (Kg) | Height (mm) | Height (mm) | Width (mm) | Cavity (mm) |
| DTR24 | 35 | 850 | 1200 | See profile manufacturers recommendations | 13 - 14 |

Not to Scale, All dimensions in mm

It is the responsibility of the user to ensure that this document is at the latest issue.

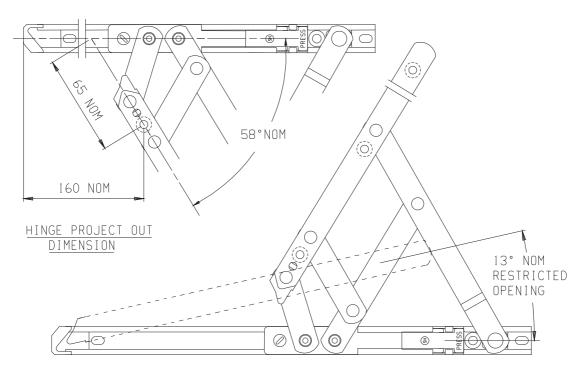
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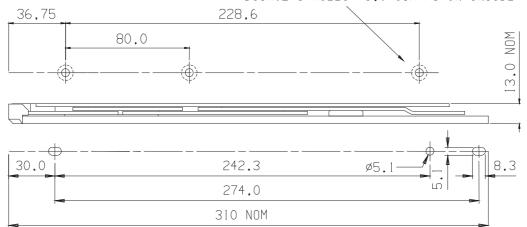




ASSEMBLY SHEET - DSR12 & DCSR12 Side Hung Restricted Hinges



DSR12 3 HOLES Ø5.1 C'BORE Ø10 ON INSIDE DCSR12 3 HOLES Ø5.1 CSK Ø8 ON INSIDE



| Hinge | Max. Vent | Min. Vent | Max. Vent | Max. Vent | Hardware |
|----------------------|-------------|------------|------------|---|-------------|
| Code | Weight (Kg) | Width (mm) | Width (mm) | Height (mm) | Cavity (mm) |
| DSR12 & DCSR12 | 22 | 300 | 600 | See profile manufacturers recommendations | 13 - 14 |

Not to Scale, All dimensions in mm

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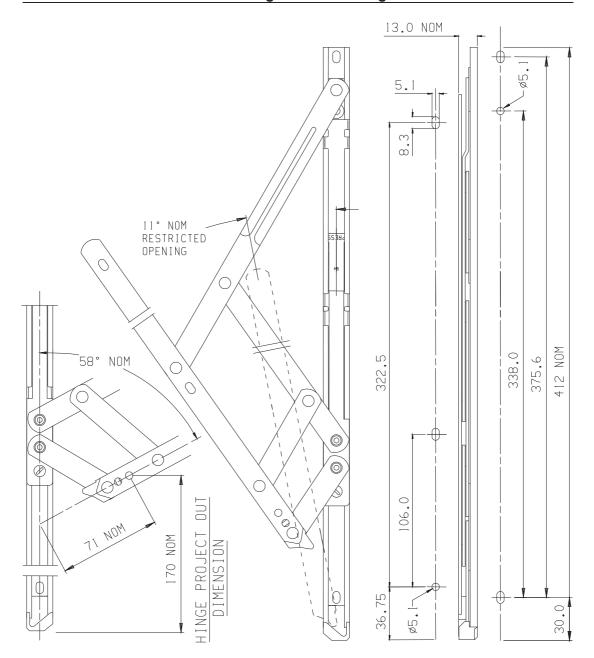
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ASSEMBLY SHEET - DSR16 Side Hung Restricted Hinge



| Hinge | Max. Vent | Min. Vent | Max. Vent | Max. Vent | Hardware |
|-------|-------------|------------|------------|---|-------------|
| Code | Weight (Kg) | Width (mm) | Width (mm) | Height (mm) | Cavity (mm) |
| DSR16 | 24 | 400 | 700 | See profile manufacturers recommendations | 13 - 14 |

Not to Scale, All dimensions in mm

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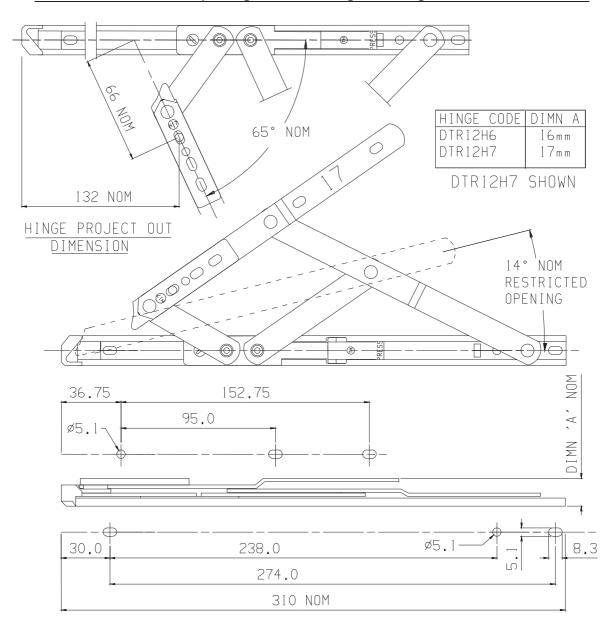
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ASSEMBLY SHEET - DTR12H6/H7 Top Hung Restricted Highline Hinges



| Hinge Code | Max. Vent Weight (Kg) | Min. Vent Height (mm) | Max. Vent Height (mm) | Max. Vent Width (mm) | Hardware Cavity (mm) |
|------------|--------------------------|--------------------------|-----------------------------|---|-------------------------|
| DTR12H6/H7 | 20 | 350 | 550 | See profile manufacturers recommendations | "A" +1/-0 |

Not to Scale, All dimensions in mm

It is the responsibility of the user to ensure that this document is at the latest issue.

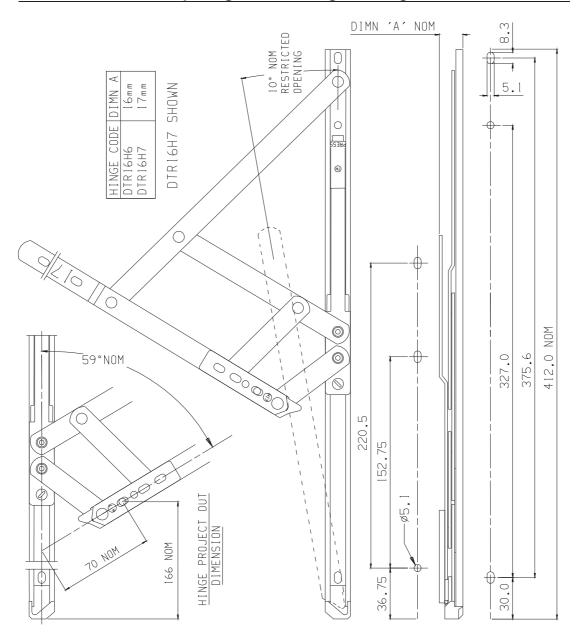
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ASSEMBLY SHEET - DTR16H6/H7 Top Hung Restricted Highline Hinges



| Hinge Code | Max. Vent Weight (Kg) | Min. Vent Height (mm) | Max. Vent Height (mm) | Max. Vent Width (mm) | Hardware Cavity (mm) |
|------------|--------------------------|--------------------------|-----------------------------|---|-------------------------|
| DTR16H6/H7 | 21 | 500 | 750 | See profile manufacturers recommendations | "A" +1/-0 |

Not to Scale, All dimensions in mm

It is the responsibility of the user to ensure that this document is at the latest issue.

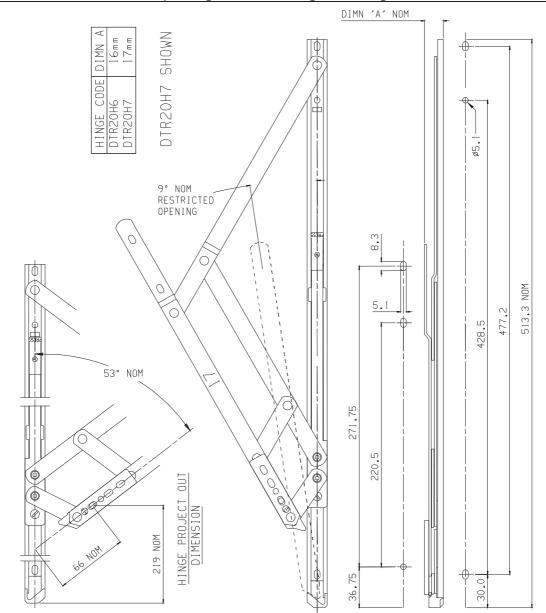
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ASSEMBLY SHEET - DTR20H6/H7 Top Hung Restricted Highline Hinges



| Hinge Code | Max. Vent Weight (Kg) | Min. Vent Height (mm) | Max. Vent Height (mm) | Max. Vent Width (mm) | Hardware Cavity (mm) |
|------------|--------------------------|--------------------------|-----------------------------|---|-------------------------|
| DTR20H6/H7 | 24 | 700 | 1000 | See profile manufacturers recommendations | "A" +1/-0 |

Not to Scale, All dimensions in mm

It is the responsibility of the user to ensure that this document is at the latest issue.

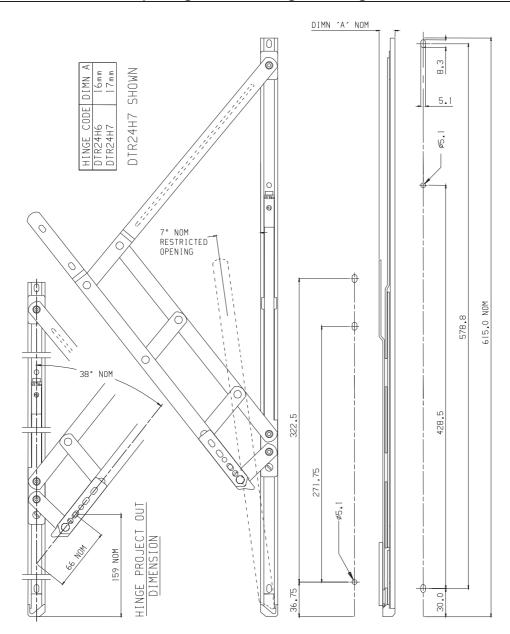
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ASSEMBLY SHEET - DTR24H6/H7 Top Hung Restricted Highline Hinges



| Hinge Code | Max. Vent Weight (Kg) | Min. Vent Height (mm) | Max. Vent Height (mm) | Max. Vent Width (mm) | Hardware Cavity (mm) |
|------------|--------------------------|--------------------------|-----------------------------|---|-------------------------|
| DTR24H6/H7 | 35 | 850 | 1200 | See profile manufacturers recommendations | "A" +1/-0 |

Not to Scale, All dimensions in mm

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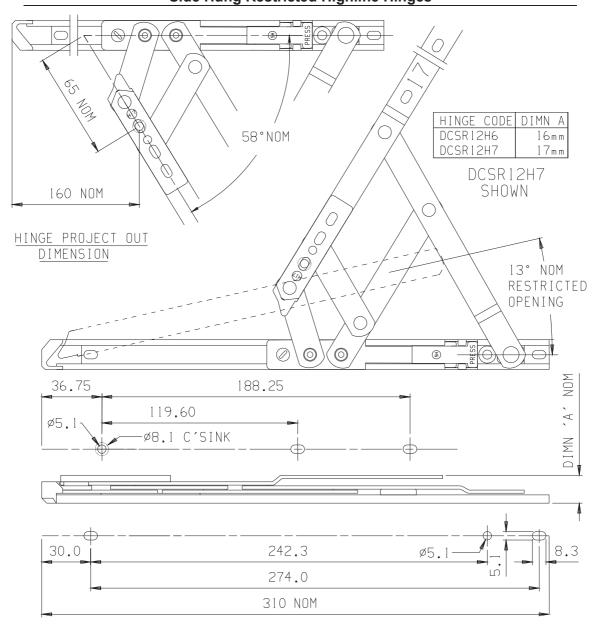
Tel: +44 (0) 1242 221200 Fax: +44 (0) 1242 520828 Web: www.securistyle.co.uk

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ASSEMBLY SHEET - DCSR12H6/H7 Side Hung Restricted Highline Hinges



| Hinge Code | Max. Vent Weight (Kg) | Min. Vent Width (mm) | Max. Vent Width (mm) | Max. Vent Height (mm) | Hardware Cavity (mm) |
|-------------|-----------------------------|----------------------------|-------------------------|---|-------------------------|
| DCSR12H6/H7 | 22 | 300 | 600 | See profile manufacturers recommendations | "A" +1/-0 |

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It is the responsibility of the user to ensure that this document is at the latest issue.

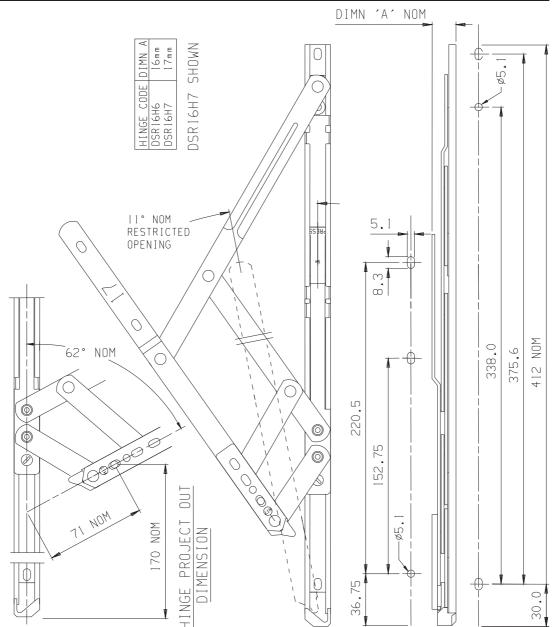
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ASSEMBLY SHEET - DSR16H6/H7 Side Hung Restricted Highline Hinges



| Hinge Code | Max. Vent Weight (Kg) | Min. Vent Width (mm) | Max. Vent Width (mm) | Max. Vent Height (mm) | Hardware Cavity (mm) |
|------------|-----------------------------|-------------------------|-------------------------|---|-------------------------|
| DSR16H6/H7 | 24 | 400 | 700 | See profile manufacturers recommendations | "A" +1/-0 |

Not to Scale, All dimensions in mm

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