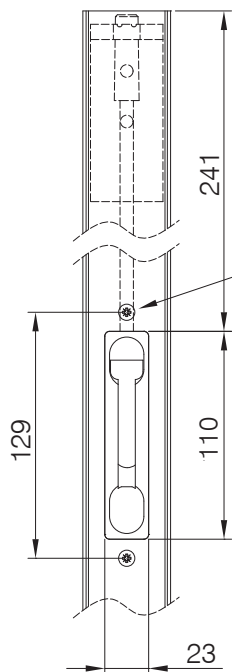


Use flush bolt guide FB-62-040 (Special)
to support top of flush bolt



Flush bolt (AFB620112R
or ARB620112F) used at
top and bottom of stile for
locking purposes

Drill & csk. for M5 typ.

Rout out cutout using 5mm
cutter to achieve 2.5mm
rads in corners

